

**Part Number: PT940-50130-20**  
**PT940-50131-20**  
**PT940-50131-23**

**Kit Contents**

Item #	Quantity Req.	Description
1	1	SmartAccess Key Glove (black loop)
2	1	SmartAccess Key Glove (grey loop)
1 - SE	1	SmartAccess Key Glove (black loop)
2 - SE	1	SmartAccess Key Glove (scarlet loop) loop)

**Hardware Bag Contents**

Item #	Quantity Req.	Description
1		
2		
3		

**Additional Items Required For Installation**

Item #	Quantity Req.	Description
1		
2		
3		

**Conflicts**

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**Recommended Tools**

<b>Personal &amp; Vehicle Protection</b>	<b>Notes</b>
<b>Special Tools</b>	<b>Notes</b>
<b>Installation Tools</b>	<b>Notes</b>
<b>Special Chemicals</b>	<b>Notes</b>

**General Applicability**

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**Recommended Sequence of Application**


Item #	Accessory
1	
2	


\*Mandatory


**Vehicle Service Parts** (may be required for reassembly)


Item #	Quantity Req.	Description
1		
2		
3		


**Legend**


 **STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.

 **OPERATOR SAFETY:** Use caution to avoid risk of injury.

 **CAUTION:** A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.

 **TOOLS & EQUIPMENT:** Used in Figures calls out the specific tools and equipment recommended for this process.

 **REVISION MARK:** This mark highlights a change in installation with respect to previous issue.

 **SAFETY TORQUE:** This mark indicates that torque is related to safety.

# LEXUS LS, LS F-Sport, LS SE 2012 - 2017 SMART ACCESS KEY GLOVES Procedure

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

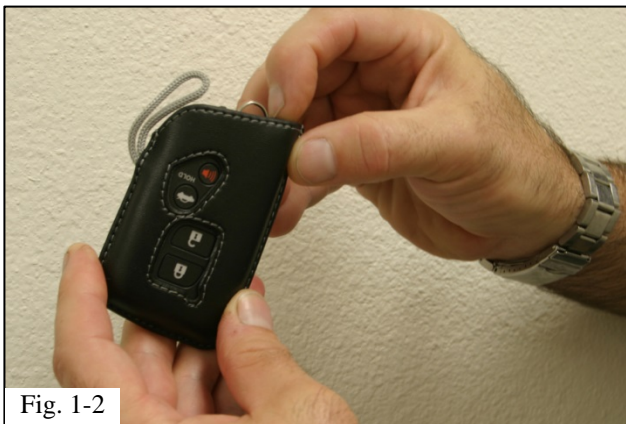
- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.



## 1. Insert the Remote into the Key Glove.

- (a) Insert the SmartAccess remote into the key glove so it enters to the left of the elastic band (Fig. 1-1).
- (b) Slide the elastic band over the top edge of the remote.



- (c) Use a finger to position the elastic band over the top edge of the remote (Fig. 1-2).



- (d) Adjust the fit so the windows align with the buttons on the remote (Fig. 1-3).

**LEXUS LS, LS F-Sport, LS SE 2012 - 2017 SMART ACCESS KEY GLOVES**  
Checklist - these points **MUST** be checked to ensure a quality installation.

<u>Check:</u>	<u>Look For:</u>
<p><u>Accessory Function Checks</u></p> <p><input type="checkbox"/></p> <p><input type="checkbox"/></p> <p><input type="checkbox"/></p> <p><input type="checkbox"/></p>	
<p><u>Vehicle Function Checks</u></p> <p><input type="checkbox"/></p> <p><input type="checkbox"/></p> <p><input type="checkbox"/></p>	
<p><u>Vehicle Appearance Check</u></p> <p><input type="checkbox"/> After accessory installation and removal of protective cover(s), perform a visual inspection.</p>	<p>Ensure no damage (including scuffs and scratches) was caused during the installation process. (For PPO installations, refer to TMS Accessory Quality Shipping Standard.)</p>